

## TEST/INSPECTION INFORMATION for Suppliers

Supplier:

Supplier No.:

### Explanation

The test/inspection information is used to coordinate testing and inspection activities between the suppliers and the R. STAHL Schaltgeräte GmbH. It contains the minimum requirements for tests and inspections to be performed by suppliers in agreement with R. STAHL.

This document is part of the request for a quote and is a prerequisite to be awarded the contract.

Test/inspection dimensions are : parameters to be checked in every batch (routine or random test). Test/inspection dimensions are

indicated in the manufacturing drawing by a border with two semicircles.

Ex-dimensions are : dimensions that ensure explosion protection and generally must be unit-tested or documented using SPC.

Ex-dimensions are indicated by a rectangular border in the manufacturing documents.

**This test/inspection information/procedure is to be applied to the following part numbers:**

### Specifications to be provided by the Stahl company:

#### Production tests (series)

<u>Scope of test/inspection</u>	<u>Routine test</u>	<u>Random test</u>	Test and inspection information/equipment
<input type="checkbox"/> all dimensions according to STAHL drawings	<input type="checkbox"/>	Number	
<input type="checkbox"/> only test dimensions according to STAHL drawing	<input type="checkbox"/>	SPC	
<input type="checkbox"/> only Ex-dimensions	<input checked="" type="checkbox"/> 100 %		
<input type="checkbox"/> Other tests/inspections	<input type="checkbox"/>	Number	

Test documentation must be included with every delivery  
EC Type Examination certificate must be included

Factory certificate must be included

Declaration of Conformity according to EN 17050 must be included

**Signature of QS supplier:**

Consult our technical contact (see the request) or the quality management department supplier support to discuss the details of the contract award process:

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**Signature of OS client:**